



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-2708-01

Job Sheet 193192



Part No: RBE350A94-2708-01

Job Qty: 11 pcs

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	11 pcs	5/6/19	5/6/19	0.08	2.20	External Load - 1		DAS 71 9-89
							External Load - 2		
							External Load - 3		
							Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		19-5-16
							Small Fab - 7		
110	QC 5	11 pcs	5/6/19	5/6/19	0.00	0.00	QC 5 - 10		DAS 71 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	11 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS MAY 16 2019 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S181951



Part: RBE350A94-2708-01

Job No: 193192

Serial No/Batch: S181951

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 05/16/19

DAS
28
9-89

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
140 QC 21 - FG	11 pcs	5/6/19	0.00 0.00		

DAS
21
9-89

MAY 17 2019

Part Op **100** - (Small Fab) 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____) Identify and Stock
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container	
3896T31	Ferule 1/16 X 3/8" - Aluminum	22 Ea (2 ea)	100-Small Fab - 1	S150648	26
90866A030	Wing Nut 5/16" - 18	11 Ea (1 ea)	100-Small Fab - 1	S036845	66
CL-2-C	Lanyard Wire	16.5000 ft (1.5 ea)	100-Small Fab - 1	S119833	
NAS1756-12	Remove Before Flight	11 Ea (1 ea)	100-Small Fab - 1	S134216	25
RBE350A94-2708-01-01	Slide	11 pcs (1 ea)	100-Small Fab - 1	S103797	141A
RBE350A94-2708-01-15	Rod Assembly	11 pcs (1 ea)	100-Small Fab - 1	S162108	141A

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	22	687	0
	90866A030	11	132	0
	CL-2-C	17	222	0
	NAS1756-12	11	202	0
	RBE350A94-2708-01-01	11	27	0
	RBE350A94-2708-01-15	11	11	0

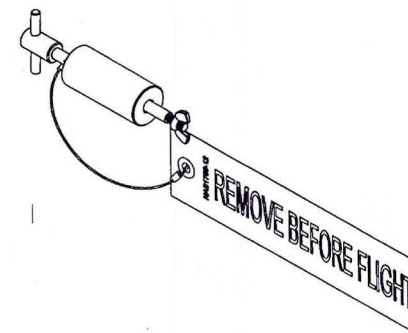
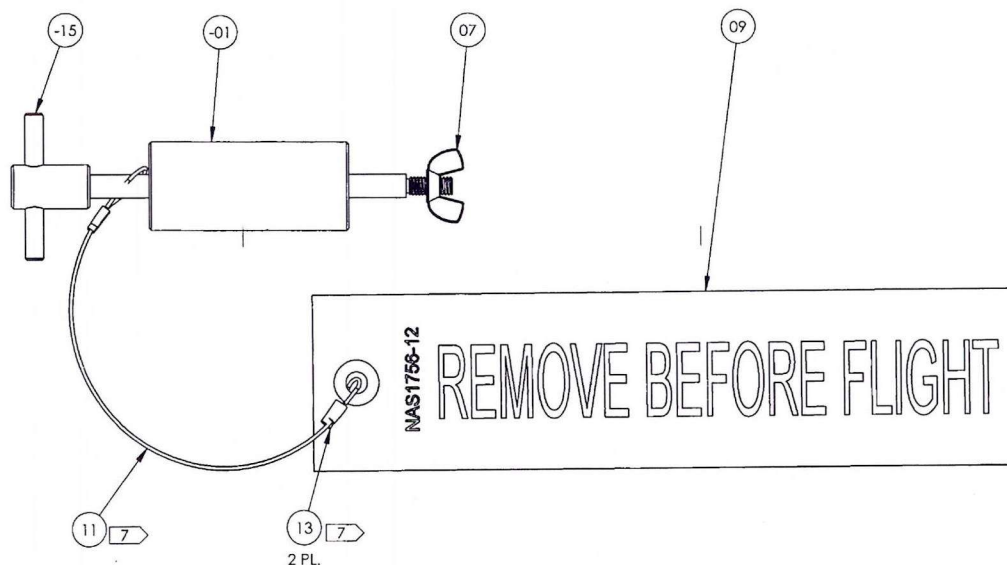
Part Specifications

Specifications could not be found.

Plex 5/15/19 11:56 AM dart.boucher.sylvie

ITEM #	QTY	PART #	TITLE
-01	1	RBE350A94-2708-01-01	SLIDE
-15	1	RBE350A94-2708-01-15	ROD ASSY
07	1	McMaster#90866A030	WING NUT 5/16"-18
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT
11	AR	CARR-LANE #CL-2-G or McMaster#3461T44	LANYARD 1/16" NYLON COATED
13	2	McMaster#3896T31	FERRULE 1/16" DIA. x 3/8"

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
4	-01 CH'D DIM WAS Ø.402 IS Ø.402 Ø.48 X 90°. -03 CH'D P.F. HOLE WAS Ø.3112 TO 3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05 CH'D FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
6	UPDATED TO NEW STANDARDS. -03 CH'D THREAD CLASS WAS 2B IS 2A; CH'D DIM WAS Ø.3122/3116 THRU P.F. -05 IS Ø.3122/3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, McM# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR BLADE LOCKING TOOL	
PART NO. RBE350A94-2708-01	REV G
TOOL NO. RBE350A94-2708-01	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018	TOLERANCES: XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± .5° X ± .1 SURFACE ROUGHNESS
DRAWN BY: VM 01/02/2018	
CHECKED BY: VM 01/02/2018	
MFG REVIEW BY: DD 01/03/2018	
APPROVED BY: ML 01/08/2018	SCALE: NTS SHEET 1 OF 4
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